

# BOILING AND THE LEIDENFROST EFFECT

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How does water boil? As commonplace as the event is, you may not have noticed all of its curious features. Some of the features are important in industrial applications, while others appear to be the basis for certain dangerous stunts once performed by daredevils in carnival sideshows.

Arrange for a pan of tap water to be heated from below by a flame or electric heat source. As the water warms, air molecules are driven out of solution in the water, collecting as tiny bubbles in crevices along the bottom of the pan (Fig. 1a). The air bubbles gradually inflate, and then they begin to pinch off from the crevices and rise to the top surface of the water (Figs. 1b–f). As they leave, more air bubbles form in the crevices and pinch off, until the supply of air in the water is depleted. The formation of air bubbles is a sign that the water is heating but has nothing to do with boiling.

Water that is directly exposed to the atmosphere boils at what is sometimes called its normal boiling temperature  $T_S$ . For example,  $T_S$  is about  $100^\circ\text{C}$  when the air pressure is 1 atm. Since the water at the bottom of your pan is not directly exposed to the atmosphere, it remains liquid even when it *superheats* above  $T_S$  by as much as a few degrees. During this process, the water is constantly mixed by convection as hot water rises and cooler water descends.

If you continue to increase the pan's temperature, the bottom layer of water begins to vaporize, with water molecules gathering in small vapor bubbles in the now dry crevices, as the air bubbles do in Fig. 1. This phase of boiling is signaled by pops, pings, and eventually buzzing. The water

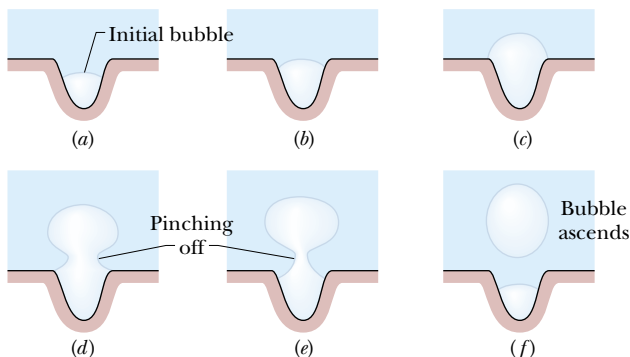


Fig. 1 (a) A bubble forms in the crevice of a scratch along the bottom of a pan of water. (b–f) The bubble grows, pinches off, and then ascends through the water.

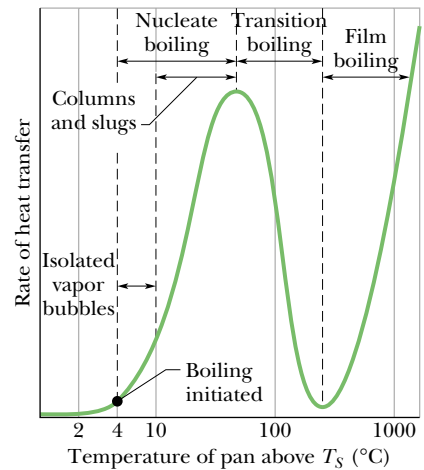


Fig. 2 Boiling curve for water. As the temperature at the bottom of the pan is increased above the normal boiling point, the rate at which energy is transferred from the pan bottom to the water increases at first. However, above a certain temperature, the transfer almost disappears. At even higher temperatures, the transfer reappears.

almost sings its displeasure at being heated. Every time a vapor bubble expands upward into slightly cooler water, the bubble suddenly collapses because the vapor within it condenses. Each collapse sends out a sound wave, the ping you hear. Once the temperature of the bulk water increases, the bubbles may not collapse until after they pinch off from the crevices and ascend part of the way to the top surface of the water. This phase of boiling is labeled “isolated vapor bubbles” in Fig. 2.

If you still increase the pan's temperature, the clamor of collapsing bubbles first grows louder and then disappears. The noise begins to soften when the bulk liquid is sufficiently hot that the vapor bubbles reach the top surface of the water. There they pop open with a light splash. The water is now in full boil.

If your heat source is a kitchen stove, the story stops at this point. However, with a laboratory burner you can continue to increase the pan's temperature. The vapor bubbles next become so abundant and pinch off from their crevices so frequently that they coalesce, forming columns of vapor that violently and chaotically churn upward, sometimes meeting previously detached “slugs” of vapor.

The production of vapor bubbles and columns is called *nucleate boiling* because the formation and growth of the bubbles depend on crevices serving as *nucleating sites* (sites of formation). Whenever you increase the pan's temperature,

## 2 Boiling and the Leidenfrost Effect

the rate at which energy is transferred as heat to the water increases. If you continue to raise the pan's temperature past the stage of columns and slugs, the boiling enters a new phase called the *transition regime*. Then each increase in the pan's temperature reduces the rate at which energy is transferred to the water. The decrease is not paradoxical. In the transition regime, much of the bottom of the pan is covered by a layer of vapor. Since water vapor conducts energy about an order of magnitude more poorly than does liquid water, the transfer of energy to the water is diminished. The hotter the pan becomes, the less direct contact the water has with it and the worse the transfer of energy becomes. This situation can be dangerous in a *heat exchanger*, whose purpose is to transfer energy from a heated object. If the water in the heat exchanger is allowed to enter the transition regime, the object may destructively overheat because of diminished transfer of energy from it.

Suppose you continue to increase the temperature of the pan. Eventually, the whole of the bottom surface is covered with vapor. Then energy is slowly transferred to the liquid above the vapor by radiation and gradual conduction. This phase is called *film boiling*.

Although you cannot obtain film boiling in a pan of water on a kitchen stove, it is still commonplace in the kitchen. My grandmother once demonstrated how it serves to indicate when her skillet is hot enough for pancake batter. After she heated the empty skillet for a while, she sprinkled a few drops of water into it. The drops sizzled away within seconds. Their rapid disappearance warned her that the skillet was insufficiently hot for the batter. After further heating the skillet, she repeated her test with a few more sprinkled water drops. This time they beaded up and danced over the metal, lasting well over a minute before they disappeared. The skillet was then hot enough for my grandmother's batter.

To study her demonstration, I arranged for a flat metal plate to be heated by a laboratory burner. While monitoring

the temperature of the plate with a thermocouple, I carefully released a drop of distilled water from a syringe held just above the plate. The drop fell into a dent I had made in the plate with a ball-peen hammer. The syringe allowed me to release drops of uniform size. Once a drop was released, I timed how long it survived on the plate. Afterward, I plotted the survival times of the drops versus the plate temperature (Fig. 3). The graph has a curious peak. When the plate temperature was between 100 and about 200°C, each drop spread over the plate in a thin layer and rapidly vaporized. When the plate temperature was about 200°C, a drop deposited on the plate beaded up and survived for over a minute. At even higher plate temperatures, the water beads did not survive quite as long. Similar experiments with tap water generated a graph with a flatter peak, probably because suspended particles of impurities in the drops breached the vapor layer, conducting heat into the drops.

The fact that a water drop is long lived when deposited on metal that is much hotter than the boiling temperature of water was first reported by Hermann Boerhaave in 1732. It was not investigated extensively until 1756 when Johann Gottlob Leidenfrost published "A Tract About Some Qualities of Common Water." Because Leidenfrost's work was not translated from the Latin until 1965, it was not widely read. Still, his name is now associated with the phenomenon. In addition, the temperature corresponding to the peak in a graph such as I made is called the Leidenfrost point.

Leidenfrost conducted his experiments with an iron spoon that was heated red-hot in a fireplace. After placing a drop of water into the spoon, he timed its duration by the swings of a pendulum. He noted that the drop seemed to suck the light and heat from the spoon, leaving a spot duller than the rest of the spoon. The first drop deposited in the spoon lasted 30 s while the next drop lasted only 10 s. Additional drops lasted only a few seconds.

Leidenfrost misunderstood his demonstrations because he did not realize that the longer-lasting drops were actually boiling. Let me explain in terms of my experiments. When the temperature of the plate is less than the Leidenfrost point, the water spreads over the plate and rapidly conducts energy from it, resulting in complete vaporization within seconds. When the temperature is at or above the Leidenfrost point, the bottom surface of a drop deposited on the plate almost immediately vaporizes. The gas pressure from this vapor layer prevents the rest of the drop from touching the plate (Fig. 4). The layer thus protects and supports the drop for the next minute or so. The layer is constantly replenished as additional water vaporizes from the bottom surface of the drop because of energy radiated and conducted through the layer from the plate. Although the layer is less than 0.1 mm thick near its outer boundary and only about 0.2 mm thick at its center, it dramatically slows the vaporization of the drop.

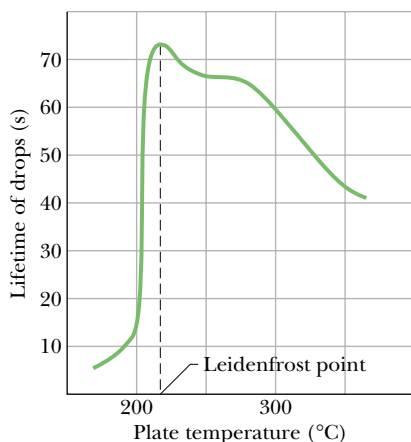


Fig. 3 Drop lifetimes on a hot plate. Strangely, in a certain temperature range, the drops last longer when the hot plate is hotter.

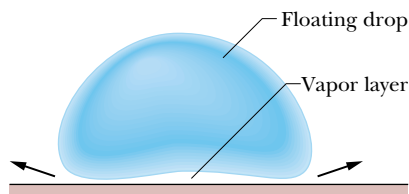


Fig. 4 A Leidenfrost drop in cross section.

After reading the translation of Leidenfrost's research, I happened upon a description of a curious stunt that was performed in the sideshows of carnivals around the turn of the century. Reportedly, a performer was able to dip wet fingers into molten lead. Assuming that the stunt involved no trickery, I conjectured that it must depend on the Leidenfrost effect. As soon as the performer's wet flesh touched the hot liquid metal, part of the water vaporized, coating the fingers with a vapor layer. If the dip was brief, the flesh would not be heated significantly.

I could not resist the temptation to test my explanation. With a laboratory burner, I melted down a sizable slab of lead in a crucible. I heated the lead until its temperature was over  $400^{\circ}\text{C}$ , well above its melting temperature of  $328^{\circ}\text{C}$ . After wetting a finger in tap water, I prepared to touch the top surface of the molten lead. I must confess that I had an assistant standing ready with first-aid materials. I must also confess that my first several attempts failed because my brain refused to allow this ridiculous experiment, always directing my finger to miss the lead.

When I finally overcame my fears and briefly touched the lead, I was amazed. I felt no heat. Just as I had guessed, part of the water on the finger vaporized, forming a protective layer. Since the contact was brief, radiation and conduction of energy through the vapor layer were insufficient to raise perceptibly the temperature of my flesh. I grew braver. After wetting my hand, I dipped all my fingers into the lead, touching the bottom of the container (Fig. 5). The contact with the lead was still too brief to result in a burn. Apparently, the Leidenfrost effect, or more exactly, the immediate presence of film boiling, protected my fingers.

I still questioned my explanation. Could I possibly touch the lead with a dry finger without suffering a burn? Leaving aside all rational thought, I tried it, immediately realizing my folly when pain raced through the finger. Later, I tested a dry wiener, forcing it into the molten lead for several seconds. The skin of the wiener quickly blackened. It lacked the protection of film boiling just as my dry finger had.

I must caution that dipping fingers into molten lead presents several serious dangers. If the lead is only slightly above its melting point, the loss of energy from it when the water is vaporized may solidify the lead around the fingers. If I were to pull the resulting glove of hot, solid lead up from

the container, it will be in contact with my fingers so long that my fingers are certain to be badly burned. I must also contend with the possibility of splashing and spillage. In addition, there is the acute danger of having too much water on the fingers. When the surplus water rapidly vaporizes, it can blow molten lead over the surroundings and, most seriously, into the eyes. I have been scarred on my arms and face from such explosive vaporizations. *You should never repeat this demonstration.*

Film boiling can also be seen when liquid nitrogen is spilled. The drops and globs bead up as they skate over the floor. The liquid is at a temperature of about  $-200^{\circ}\text{C}$ . When the spilled liquid nears the floor, its bottom surface vaporizes. The vapor layer then provides support for the rest of the liquid, allowing the liquid to survive for a surprisingly long time.

I was told of a stunt where a performer poured liquid nitrogen into his mouth without being hurt by its extreme cold. The liquid immediately underwent film boiling on its bottom surface and thus did not directly touch the tongue. Foolishly, I repeated this demonstration. For several dozen times the stunt went smoothly and dramatically. With a large glob of liquid nitrogen in my mouth, I concentrated on not



Fig. 5 Walker demonstrating the Leidenfrost effect with molten lead. He has just plunged his fingers into the lead, touching the bottom of the pan. The temperature of the lead is given in degrees Fahrenheit on the industrial thermometer.

swallowing while I breathed outward. The moisture in my cold breath condensed, creating a terrific plume that extended about a meter from my mouth. However, on my last attempt the liquid thermally contracted two of my front teeth so severely that the enamel ruptured into a “road map” of fissures. My dentist convinced me to drop the demonstration.

The Leidenfrost effect may also play a role in another foolhardy demonstration: walking over hot coals. At times the news media have carried reports of a performer striding over red-hot coals with much hoopla and mystic nonsense, perhaps claiming that protection from a bad burn is afforded by “mind over matter.” Actually, physics protects the feet when the walk is successful. Particularly important is the fact that although the surface of the coals is quite hot, it contains surprisingly little energy. If the performer walks at a moderate pace, a footfall is so brief that the foot conducts little energy from the coals. Of course, a slower walk invites a burn because the longer contact allows energy to be conducted to the foot from the interior of the coals.

If the feet are wet prior to the walk, the liquid might also help protect them. To wet the feet a performer might walk over wet grass just before reaching the hot coals. Instead, the feet might just be sweaty because of the heat from the coals or the excitement of the performance. Once the performer is on the coals, some of the heat vaporizes the liquid on the feet, leaving less energy to be conducted to the flesh. In addition, there may be points of contact where the liquid undergoes film boiling, thereby providing brief protection from the coals.

I have walked over hot coals on five occasions. For four of the walks I was fearful enough that my feet were sweaty. However, on the fifth walk I took my safety so much for granted that my feet were dry. The burns I suffered then were extensive and terribly painful. My feet did not heal for weeks.

My failure may have been due to a lack of film boiling on the feet, but I had also neglected an additional safety factor. On the other days I had taken the precaution of clutching an early edition of *Fundamentals of Physics* to my chest during the walks so as to bolster my belief in physics. Alas, I forgot the book on the day when I was so badly burned.

I have long argued that degree-granting programs

should employ “fire-walking” as a last exam. The chairperson of the program should wait on the far side of a bed of red-hot coals while a degree candidate is forced to walk over the coals. If the candidate’s belief in physics is strong enough that the feet are left undamaged, the chairperson hands the candidate a graduation certificate. The test would be more revealing than traditional final exams.

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